## Neighborhood Search Methods Designed For Split Delivery Vehicle Routing Problems 韓復華,卓裕仁,朱佑旌 Transportation Technology and Logistics Management Management yjcho@chu.edu.tw

## Abstract

Split delivery vehicle routing problem (SDVRP), which allows the demand of a customer to be split and delivered by multiple vehicles, is a variant of conventional vehicle routing problem (VRP). The potential savings due to the split delivery has proved to be as much as 50%. However, until recently, most studies in solving SDVRP did not involve neighborhood search methods tailor-made for split deliveries. In this article, we present two new neighborhood search methods, i.e. 2-opt\*\* and Ejection-chain\*, and an innovative construction algorithm designed for SDVRP. We have tested the new methods on two sets of benchmark problems with a variable neighborhood descent approach. It is found that our proposed approach has obtained 3 new best solutions for the 57 benchmark instances tested. Such results indicate a great potential of further applications of our proposed local search methods for SDVRP.

Keyword: Split delivery, Vehicle routing problem, Ejection-chain, Variable neighborhood descent